Title: CORROSION PREVENTION OF COLD ROLLED STEEL USING WATER DISPERSIBLE LIGNOSULFONIC ACID DOPED POLYANILINE

## IN THE CLAIMS

This listing of the claims will replace all prior versions, and listings, of claims in the application:

- 1. (Original) An article of manufacture comprising a metal substrate and a coating in contact with the metal substrate, wherein the coating comprises:
  - (1) linearly conjugated  $\pi$ -systems;
- (2) residues of sulfonated lignin or a sulfonated polyflavonoid or derivatives of sulfonated lignin or a sulfonated polyflavonoid; and
  - (3) a film-forming resin.
- 2. (Original) The article of claim 1 wherein the derivatives comprise one or more hydroxy, methoxy, ethoxy, hydroxymethyl, or 2-hydroxyethoxy substituents;
- 3. (Original) The article of claim 1 wherein the residues are of sulfonated lignin or a sulfonated polyflavonoid.
- 4. (Original) The article of claim 1 wherein the linearly conjugated  $\pi$ -systems comprise repeating monomer units of aniline, thiophene, pyrrole, or phenyl mercaptan, wherein the repeating monomer units of aniline, thiophene, pyrrole, or phenyl mercaptan are optionally ring-substituted with one or more staight or branched alkyl, alkoxy, or alkoxyalkyl groups.
- 5. (Original) The article of claim 1 wherein the linearly conjugated  $\pi$ -systems comprise polyanilines.
- 6. (Original) The article of claim 1 wherein the linearly conjugated  $\pi$ -systems comprise polypyrroles or polythiophenes.
- 7. (Original) The article of claim 1 wherein the linearly conjugated  $\pi$ -systems comprise repeating monomer units selected from the group consisting of aniline, o-ethylaniline, m-

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ethylaniline, o-ethoxyaniline, m-butylaniline, m-hexylaniline, m-octylaniline, 4-bromoaniline, 2-bromoaniline, 3-bromoaniline, 3-acetamidoaniline, 4-acetamidoaniline, 5-chloro-2-methoxyaniline, 5-chloro-2-ethoxyaniline, 2,5-dimethylaniline, 2,3-dimethylaniline, 2,5-dibutylaniline, 2,5-dimethoxyaniline, tetrahydronaphthylamine, 2-cyanoaniline, 2-thiomethylaniline, 3-(n-butanesulfonic acid)aniline, 2,4-dimethoxyaniline, 4-mercaptoaniline, 4-methylthioaniline, 3-phenoxyaniline, 4-phenoxyaniline, thiophene, pyrrole, and thiophenol.

- 8. (Original) The article of claim 1 wherein the linearly conjugated  $\pi$ -systems are grafted to the residues.
- 9. (Original) The article of claim 1 wherein the film-forming resin is selected from the group consisting of polyurethanes, epoxies, neutral resins, acidic resins, acrylics, polyesters, glycidyl acrylates, polyamides, polyimides, polyaramids, polycarbonates, polymethyl methacrylates, poly(amide-imides), polyvinyl fluorides, urea-formaldehyde, phenol-formaldehyde, melamine-formaldehyde and combinations thereof.
- 10. (Original) The article of claim 1 wherein the film-forming resin comprises an acrylic resin and a melamine formaldehyde resin.
- 11. (Original) The article of claim 1 wherein the film-forming resin is a water-borne resin.
- 12. (Original) The article of claim 1 wherein the film-forming resin is an organic-solvent-borne resin.
- 13. (Original) The article of claim 1 wherein the coating composition is a high solids formulation.
- 14. (Original) The article of claim 1 wherein the coating composition is UV radiation curable.

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- 15. (Original) The article of claim 1 wherein the coating composition is a powder coating formulation.
- 16. (Original) The article of claim 1 wherein the coating composition comprises sulfonated lignin.
- 17. (Original) The article of claim 1 wherein the coating composition comprises sulfonated lignin and the linearly conjugated  $\pi$ -systems comprise polyanilines.
- 18-54. (Cancelled)
- 55. (Original) A method of protecting a metallic substrate from corrosion comprising:
- (1) contacting the substrate with a coating composition comprising: (a) linearly conjugated  $\pi$ -systems, (b) residues of sulfonated lignin or a sulfonated polyflavonoid or derivatives of sulfonated lignin or a sulfonated polyflavonoid; and (c) a film-forming resin; and
  - (2) curing the coating composition to form a corrosion resistant coating on the substrate.
- 56. (Original) The method of claim 55 wherein the derivatives contain one or more hydroxy, methoxy, ethoxy, hydroxymethyl, or 2-hydroxyethoxy substituents.
- 57. (Original) The method of claim 55 wherein the residues are of sulfonated lignin or a sulfonated polyflavonoid.
- 58. (Original) The method of claim 55 further comprising preparing a surface of the metallic substrate for adhesion to the coating composition.
- 59. (Original) The method of claim 55 wherein the linearly conjugated  $\pi$ -systems comprise repeating monomer units of aniline, thiophene, pyrrole, or phenyl mercaptan, wherein the

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repeating monomer units of aniline, thiophene, pyrrole, or phenyl mercaptan are optionally ring-substituted with one or more staight or branched alkyl, alkoxy, or alkoxyalkyl groups.

- 60. (Original) The method of claim 55 wherein the linearly conjugated  $\pi$ -systems comprise polyanilines.
- 61. (Original) The method of claim 55 wherein the linearly conjugated  $\pi$ -systems comprise polypyrroles or polythiophenes.
- 62. (Original) The method of claim 55 wherein the linearly conjugated π-systems comprise repeating monomer units selected from the group consisting of aniline, o-ethylaniline, m-ethylaniline, o-ethoxyaniline, m-butylaniline, m-hexylaniline, m-octylaniline, 4-bromoaniline, 2-bromoaniline, 3-bromoaniline, 3-acetamidoaniline, 4-acetamidoaniline, 5-chloro-2-methoxyaniline, 5-chloro-2-ethoxyaniline, 2,5-dimethylaniline, 2,3-dimethylaniline, 2,5-dibutylaniline, 2,5-dimethoxyaniline, tetrahydronaphthylamine, 2-cyanoaniline, 2-thiomethylaniline, 3-(n-butanesulfonic acid)aniline, 2,4-dimethoxyaniline, 4-mercaptoaniline, 4-methylthioaniline, 3-phenoxyaniline, 4-phenoxyaniline, thiophene, pyrrole, and thiophenol.
- 63. (Original) The method of claim 55 wherein the linearly conjugated  $\pi$ -systems are grafted to the residues.
- 64. (Original) The method of claim 55 wherein the coating composition comprises sulfonated lignin.
- 65. (Original) The method of claim 55 wherein the coating composition comprises sulfonated lignin and the linearly conjugated  $\pi$ -systems comprise polyanilines.
- 66. (Original) The method of claim 55 wherein the film-forming resin is selected from the group consisting of polyurethanes, epoxies, neutral resins, acidic resins, acrylics, polyesters,

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glycidyl acrylates, polyamides, polyimides, polyaramids, polycarbonates, polymethyl methacrylates, poly(amide-imides), polyvinyl fluorides, urea-formaldehyde, phenol-formaldehyde, melamine-formaldehyde and combinations thereof.

- 67. (Original) The method of claim 55 wherein the film-forming resin comprises an acrylic resin and a melamine formaldehyde resin.
- 68. (Original) The method of claim 55 wherein the film-forming resin is a water-borne resin.
- 69. (Original) The method of claim 55 wherein the film-forming resin is an organic-solvent-borne resin.
- 70. (Original) The method of claim 55 wherein the coating composition is a high solids formulation.
- 71. (Original) The method of claim 55 wherein the coating composition is UV radiation curable.
- 72. (Original) The method of claim 55 wherein the coating composition is a powder coating formulation.
- 73. (Original) The method of claim 55 wherein the coating composition is a water-based latex.